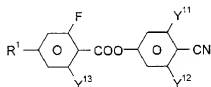


Patent Claims

1. An electro-optical liquid-crystal display comprising a realignment layer, for realigning liquid crystals, and a liquid-crystalline medium of positive dielectric anisotropy,

wherein said medium comprises one or more compounds of formula I



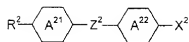
wherein

R¹ is H, alkyl having 1 to 7 carbon atoms, alkoxy having 1 to 7 carbon atoms, alkenyl having 2 to 7 carbon atoms, alkenyloxy having 2 to 7 carbon atoms or alkoxyalkyl having 2 to 7 carbon atoms, and

Y¹¹, Y¹² and Y¹³ are each, independently of one another, H or F; and

wherein when an electric voltage is applied to said display an electric field is generated which has a component parallel to the liquid-crystal layer for realignment of the liquid crystals.

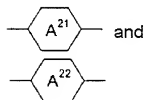
2. A liquid-crystal display according to Claim 1, wherein said medium comprises one or more compounds of formula II:



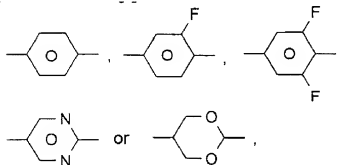
II

wherein

5 R^2 is alkyl having 1 to 7 carbon atoms,
alkoxy having 1 to 7 carbon atoms,
alkenyl having 2 to 7 carbon atoms,
alkenyloxy having 2 to 7 carbon atoms
10 or alkoxyalkyl having 2 to 7 carbon
atoms,



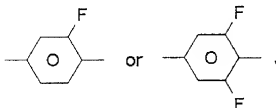
are each, independently of one another,



15

and

at least one of A^{21} and A^{22} is

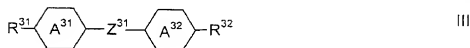


20

X^2 is F, Cl or CN; and

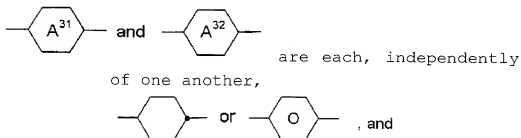
Z^2 is $-\text{CH}_2\text{CH}_2-$, $-\text{COO}-$, $-\text{CF}_2\text{O}-$ or a single bond.

- 5 3. A liquid-crystal display according Claim 1,
wherein said medium comprises at least one
compound of formula III



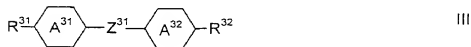
wherein

R^{31} and R^{32} are each, independently of one another,
alkyl having 1 to 7 carbon atoms,
alkoxy having 1 to 7 carbon atoms,
alkenyl having 2 to 7 carbon atoms,
alkenyloxy having 2 to 7 carbon atoms
or alkoxyalkyl having 2 to 7 carbon
atoms,



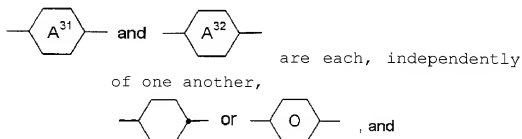
25 Z^{31} is $-\text{CH}=\text{CH}-$, $-\text{COO}-$, $-\text{CH}_2\text{CH}_2-$ or a single
bond.

4. A liquid-crystal display according Claim 2,
wherein said medium comprises at least one
30 compound of formula III



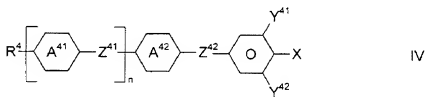
wherein

R^{31} and R^{32} are each, independently of one another,
alkyl having 1 to 7 carbon atoms,
alkoxy having 1 to 7 carbon atoms,
alkenyl having 2 to 7 carbon atoms,
alkenyloxy having 2 to 7 carbon atoms
or alkoxyalkyl having 2 to 7 carbon
atoms,



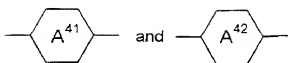
Z^{31} is $-\text{CH}=\text{CH}-$, $-\text{COO}-$, $-\text{CH}_2\text{CH}_2-$ or a single bond.

5. A liquid-crystal display according Claim 1,
wherein said medium comprises at least one
compound of formula IV

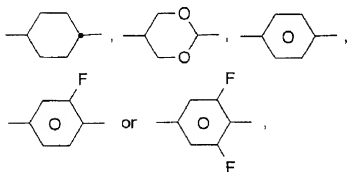


wherein

R^4 is alkyl having 1 to 7 carbon atoms,
alkoxy having 1 to 7 carbon atoms,
alkenyl having 2 to 7 carbon atoms,
alkenyloxy having 2 to 7 carbon atoms
or alkoxyalkyl having 2 to 7 carbon
atoms,



5 are each,
independently of one another,



10

Z^{41} and Z^{42} are each, independently of one another,
-CF₂O-, -COO-, -CH₂CH₂- or a single
bond,

15

n is 0 or 1,

X is OCF₃, OCF₂H or F,

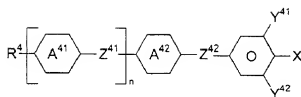
20

and

Y^{41} and Y^{42} are each, independently of one another,
H or F.

25

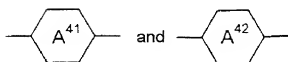
6. A liquid-crystal display according Claim 2,
wherein said medium comprises at least one
compound of formula IV



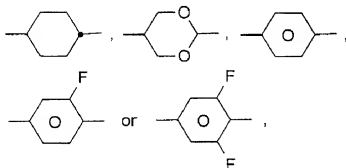
IV

wherein

5 R^4 is alkyl having 1 to 7 carbon atoms,
alkoxy having 1 to 7 carbon atoms,
alkenyl having 2 to 7 carbon atoms,
alkenyloxy having 2 to 7 carbon atoms
or alkoxyalkyl having 2 to 7 carbon
10 atoms,



15 are each,
independently of one another,



20 ,

Z^{41} and Z^{42} are each, independently of one another,
-CF₂O-, -COO-, -CH₂CH₂- or a single
bond,

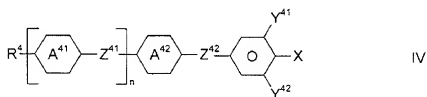
25 n is 0 or 1,

X is OCF_3 , OCF_2H or F,

and

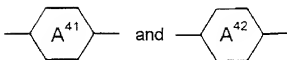
5 Y^{41} and Y^{42} are each, independently of one another, H or F.

7. A liquid-crystal display according to Claim 3,
10 wherein said medium comprises at least one compound of formula IV

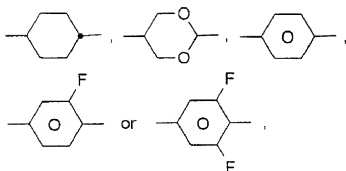


wherein

15 R^4 is alkyl having 1 to 7 carbon atoms,
alkoxy having 1 to 7 carbon atoms,
alkenyl having 2 to 7 carbon atoms,
alkenyloxy having 2 to 7 carbon atoms
20 or alkoxyalkyl having 2 to 7 carbon atoms,



25 are each,
independently of one another,



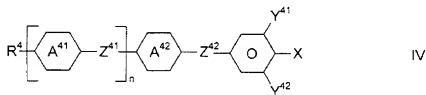
5 Z^{41} and Z^{42} are each, independently of one another,
 $-\text{CF}_2\text{O}-$, $-\text{COO}-$, $-\text{CH}_2\text{CH}_2-$ or a single
bond,

n is 0 or 1,
10 X is OCF_3 , OCF_2H or F ,

and

15 Y^{41} and Y^{42} are each, independently of one another,
 H or F .

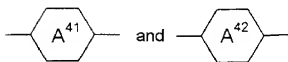
8. A liquid-crystal display according Claim 4,
wherein said medium comprises at least one
compound of formula IV



wherein

25 R^4 is alkyl having 1 to 7 carbon atoms,
alkoxy having 1 to 7 carbon atoms,
alkenyl having 2 to 7 carbon atoms,
alkenyloxy having 2 to 7 carbon atoms

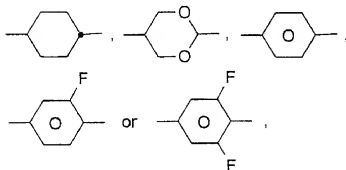
or alkoxyalkyl having 2 to 7 carbon atoms,



5

are each,
independently of one another,

10



15

Z^{41} and Z^{42} are each, independently of one another,
-CF₂O-, -COO-, -CH₂CH₂- or a single bond,

20

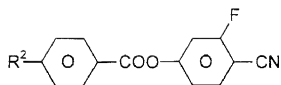
n is 0 or 1,
 X is OCF₃, OCF₂H or F,

and

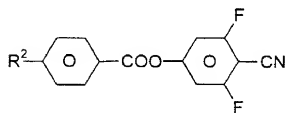
25

Y^{41} and Y^{42} are each, independently of one another,
H or F.

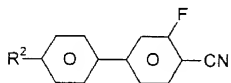
9. A liquid-crystal display according to Claim 2,
wherein medium comprises one or more compounds of
formulae IIa to IIg



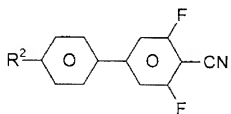
IIa



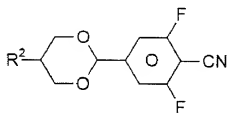
IIb



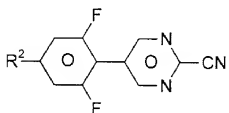
IIc



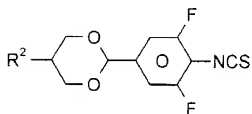
IIId



IIe

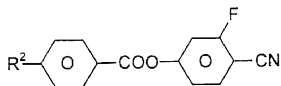


IIIf

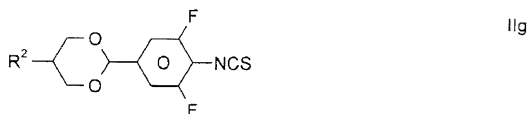
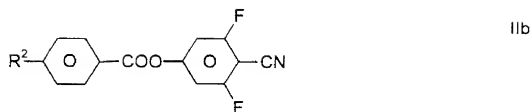


IIg

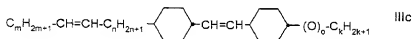
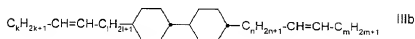
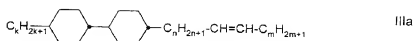
10. A liquid-crystal display according to Claim 4, wherein medium comprises one or more compounds of formulae IIa to IIg



IIa



- 5 11. A liquid-crystal display according to Claim 3, wherein said medium comprises one or more compounds of formulae IIIa to IIIc



wherein

5

k is 1, 2, 3, 4 or 5,

m and n are each 0, 1, 2 or 3,

10 m + n is ≤ 5, and

o is 0 or 1.

12. A liquid-crystal display according to Claim 8,
15 wherein said medium comprises

- 1 to 35% of one or more compounds of the
formula I,

20 - 3 to 30% of one or more compounds of the
formula II,

- 3 to 45% of one or more compounds of the
formula III,

25

and

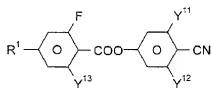
- 5 to 60% by weight of at least one compound of
the formula IV.

30

13. A liquid-crystal display according to Claim 1, wherein pixels of the display are addressed by means of an active matrix.

14. A liquid-crystalline medium of positive dielectric anisotropy comprising at least two liquid-crystal compounds

wherein at least one of said compounds is of formula I



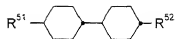
wherein

R¹ is H, alkyl having 1 to 7 carbon atoms, alkoxy having 1 to 7 carbon atoms, alkenyl having 2 to 7 carbon atoms, alkenyloxy having 2 to 7 carbon atoms or alkoxyalkyl having 2 to 7 carbon atoms, and

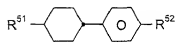
Y¹¹, Y¹² and Y¹³ are each, independently of one another, H or F.

15. In a method of generating an electro-optical effect using a liquid-crystal display, the improvement wherein a display according to claim 1 is used to generate said effect.

16. A liquid-crystal display according to claim 1, wherein said medium additionally comprises one or more compounds of formulae Va and Vb



Va

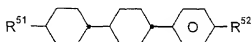


Vb

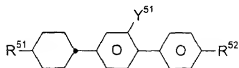
in which R^{51} and R^{52} are each, independently of one another, alkyl or alkoxy having 1 to 7 carbon atoms or alkenyl, alkenyloxy or alkoxyalkyl having 2 to 7 carbon atoms,

and/or

one or more compounds of formulae Vc and Vd



Vc



Vd

in which

R^{51} and R^{52} independently of one another, are as defined above, and Y^{51} is H or F.

17. A liquid-crystal display according to Claim 8, wherein said medium comprises

- 2 to 30% of one or more compounds of the formula I,
- 5 to 25% of one or more compounds of the formula II,
- 5 to 40% of one or more compounds of the formula III,

and

- 5 - 5 to 50% by weight of at least one compound of
 the formula IV.
18. A liquid crystal display according to claim 1,
 wherein said medium has a birefringence of <0.12 ,
 a flow viscosity at 20° of $<30 \text{ mm}^2 \cdot \text{s}^{-1}$, a
10 resistivity at 20°C of 5×10^{10} to $5 \times 10^{13} \Omega \cdot \text{cm}$,
 a rotational viscosity at 20°C of $<130 \text{ mPa} \cdot \text{s}$, and
 a clearing point above 60°C .
19. A liquid-crystal display according to claim 1,
15 wherein said medium has a birefringence of 0.05 -
 0.11 .
20. A liquid-crystal display according to claim 1,
 wherein said medium has a flow viscosity at 20°C of
20 15 - $25 \text{ mm}^2 \cdot \text{s}^{-1}$.
21. A liquid-crystal display according to claim 1,
 wherein said medium has a resistivity at 20°C of 5
 $\times 10^{11}$ to $5 \times 10^{12} \Omega \cdot \text{cm}$.
25
22. A liquid-crystal display according to claim 1,
 wherein said medium has a rotational viscosity at
 20°C of 70 - $110 \text{ mPa} \cdot \text{s}$.
- 30 23. A liquid-crystal display according to claim 1,
 wherein said medium exhibits a storage stability
 of at least 1000 hours at -30°C .